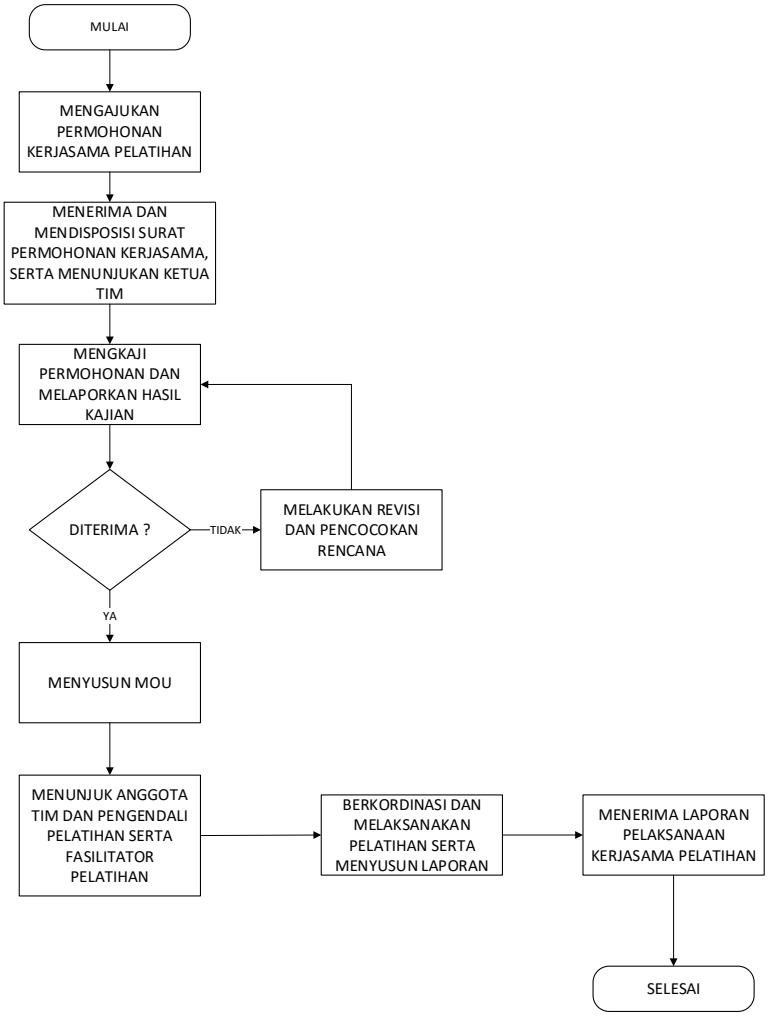ALUR PENGAJUAN KERJA SAMA PELATIHAN DENGAN PT.PRIMA MEDISINA HANACARAKA